



Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Jet-melt™ Adhesive 3747-AE / 3747-PG / 3747-TC / 3747-Q
MANUFACTURER: 3M
DIVISION: Engineered Adhesives

ADDRESS: 3M Center
 St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

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Product Use:

Specific Use: hot melt adhesive

SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
AROMATIC HYDROCARBON POLYMER N.J. TRADE SECRET REGISTRY NO. 1659-5002P++	Trade Secret	40 - 50
ETHYLENE-VINYL ACETATE POLYMER	24937-78-8	35 - 45
POLYETHYLENE	9002-88-4	10 - 20
THERMOPLASTIC POLYMER N.J. TRADE SECRET REGISTRY NO. 04499600-5598P++	Trade Secret	5 - 10

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Waxy Solid

Odor, Color, Grade: light amber, solid adhesive in rods, odorless. (Molten state: slight resinous odor.)

General Physical Form: Solid

Immediate health, physical, and environmental hazards: May cause thermal burns. NOTE: Laboratory studies were

conducted to characterize volatiles released during Jet-melt use. Air samples were collected from the head space of the adhesive and from the simulated breathing zone of a Polygun user during application. Although acetic acid and acrolein were measured in the product's head space, the chemicals were not detected in the breathing zone air samples (i.e., chemical concentrations were below the lower limits of analytical detection). These results indicate a very low inhalation hazard when normal industrial hygiene practices are used. However, customer correspondence indicate that eye and upper respiratory system irritation may occur. For this reason, the product should be used in a well ventilated area.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Vapors from heated material may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

Skin Contact:

Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

Inhalation:

During heating:

Upper Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Ingestion:

Physical Blockage: Signs/symptoms may include cramping, abdominal pain, and constipation.

3.3 POTENTIAL ENVIRONMENTAL EFFECTS

A conservative, screening level assessment of this product indicates that its use and proper disposal are expected to present a low environmental risk.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MATERIAL. Get immediate medical attention.

Skin Contact: Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	572 °F
Flash Point	509 °F [<i>Test Method:</i> Cleveland Open Cup]
Flammable Limits - LEL	<i>Not Applicable</i>
Flammable Limits - UEL	<i>Not Applicable</i>

5.2 EXTINGUISHING MEDIA

Ordinary combustible material. Use fire extinguishers with class A extinguishing agents (e.g., water, foam).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

Unusual Fire and Explosion Hazards: Not applicable.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Reclaim undamaged product.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Avoid skin contact with hot material. Keep out of the reach of children.

7.2 STORAGE

Store away from heat. Store out of direct sunlight.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use in a well-ventilated area.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact.

The following eye protection(s) are recommended: Safety Glasses with side shields, Indirect Vented Goggles.

8.2.2 Skin Protection

Avoid skin contact with hot material. Wear appropriate gloves, such as Nomex, when handling this material to prevent thermal burns.

8.2.3 Respiratory Protection

Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection.

8.2.4 Prevention of Swallowing

Not an expected route of exposure.

8.3 EXPOSURE GUIDELINES

None Established

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form:	Waxy Solid
Odor, Color, Grade:	light amber, solid adhesive in rods, odorless. (Molten state: slight resinous odor.)
General Physical Form:	Solid
Autoignition temperature	572 °F
Flash Point	509 °F [<i>Test Method:</i> Cleveland Open Cup]
Flammable Limits - LEL	<i>Not Applicable</i>
Flammable Limits - UEL	<i>Not Applicable</i>
Boiling point	<i>No Data Available</i>
Density	0.97 g/ml
Vapor Density	<i>Not Applicable</i>
Vapor Density	Nil
Vapor Pressure	<i>Not Applicable</i>
Vapor Pressure	Nil
Specific Gravity	0.97 [<i>Ref Std:</i> WATER=1]
pH	<i>Not Applicable</i>
Melting point	<i>No Data Available</i>

Solubility In Water	No Data Available
Solubility in Water	Nil
Evaporation rate	Not Applicable
Volatile Organic Compounds	Not Applicable
Percent volatile	Not Applicable
VOC Less H2O & Exempt Solvents	No Data Available
Viscosity	Not Applicable

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid: Heat

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not Determined

CHEMICAL FATE INFORMATION

Not Determined

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Reclaim if feasible. If product can't be reclaimed, dispose of waste product in a sanitary landfill. Alternatively, incinerate the waste product in an industrial, commercial, or municipal incinerator.

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):

62-3747-7231-7, 62-3747-7232-5, 62-3747-7233-3, 62-3747-7234-1, 62-3747-9132-5, 62-3747-9330-5, 62-3747-9337-0, 62-3747-9531-8, 62-3747-9830-4

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

STATE REGULATIONS

Contact 3M for more information.

CHEMICAL INVENTORIES

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

Additional Information: ++3M and Supplier Trade Secret are not hazardous according to Canadian WHMIS criteria. Non-WHMIS controlled. Aromatic Hydrocarbon Polymer is 3M supplier trade secret. Exact Composition unknown to 3M.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 1 Flammability: 0 Reactivity: 0 Special Hazards: None

National Fire Protection Agency Hazard Codes are designed for use by firefighters, sheriffs, or other emergency response teams who are concerned with the hazards of burning or exploding materials. These NFPA codes are not intended to address the hazards of this product other than in a fire situation.

No revision information is available.

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